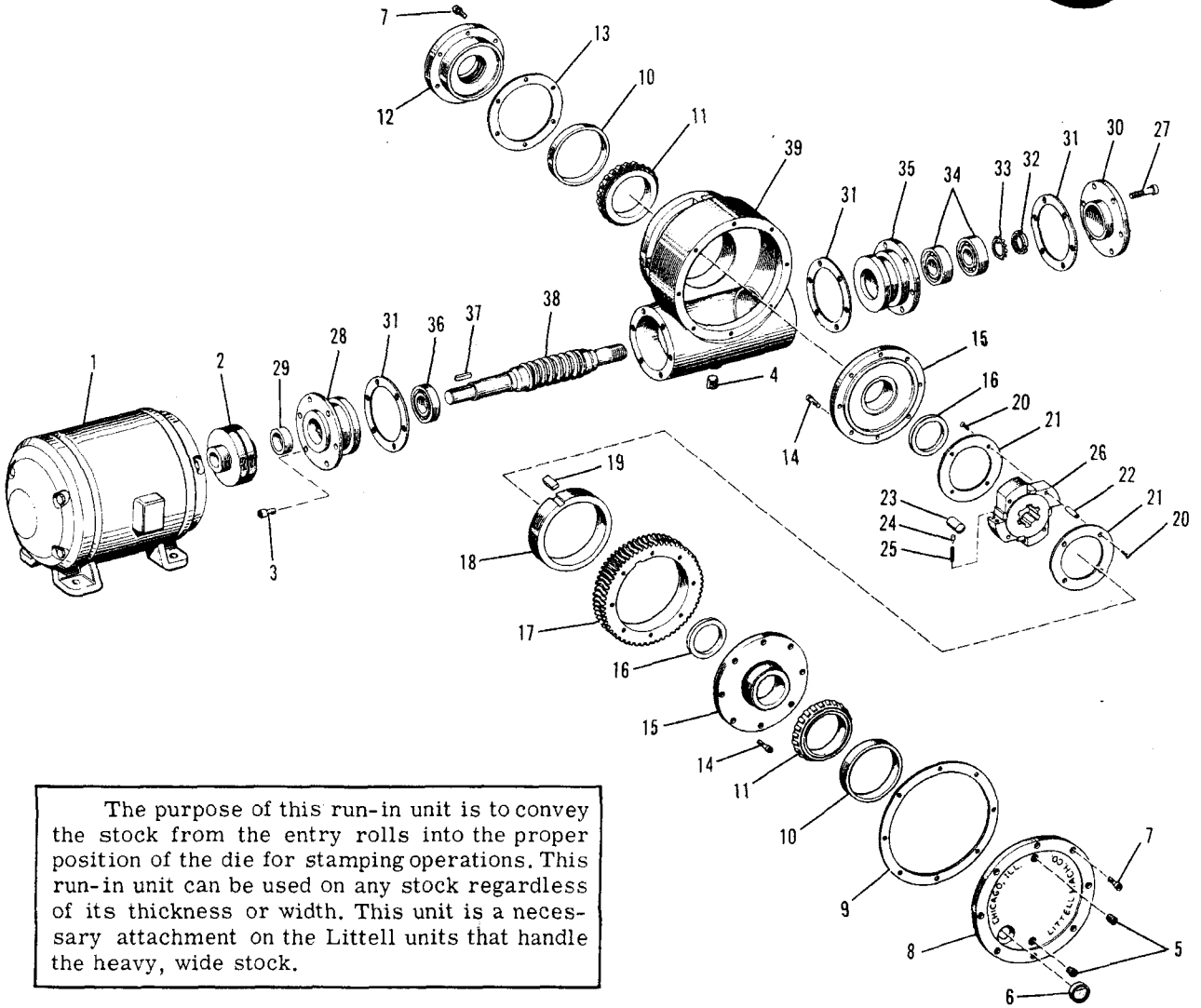


# SECTION VIII

## ELECTRICAL RUN-IN UNIT



The purpose of this run-in unit is to convey the stock from the entry rolls into the proper position of the die for stamping operations. This run-in unit can be used on any stock regardless of its thickness or width. This unit is a necessary attachment on the Littell units that handle the heavy, wide stock.

INDEX NO.	DESCRIPTION
1	Motor - Electric
2	Coupling - Motor
3	Screw - Socket-head Cap
4	Plug - Pipe
5	Plug - Pipe
6	Window - Oil
7	Screw - Socket-head Cap
8	Cap - Bearing Retainer
9	Shim - Plastic
10	Cup - Bearing
11	Cone - Bearing
12	Retainer - Bearing
13	Shim - Plastic
14	Screw - Socket-head Cap
15	Retainer - Bearing, Worm Gear
16	Spacer - Thrust
17	Gear - Worm
18	Ring - Driving
19	Key
20	Screw - Socket-head, Heat Treated

INDEX NO.	DESCRIPTION
21	Plate - Cover
22	Insert - Threaded, Drive Hub
23	Roller - Drive Hub
24	Plunger - Drive Hub
25	Spring - Drive Hub
26	Hub - Drive
27	Screw - Hol. Head Cap
28	Retainer - Bearing, Radial
29	Seal - Oil
30	Cap - Bearing Retainer
31	Shim - Plastic
32	Nut - Lock
33	Washer - Lock
34	Bearing - Ball, Thrust
35	Retainer - Thrust Bearing
36	Bearing - Ball, Radial
37	Key - Feather
38	Shaft - Worm
39	Housing - Drive