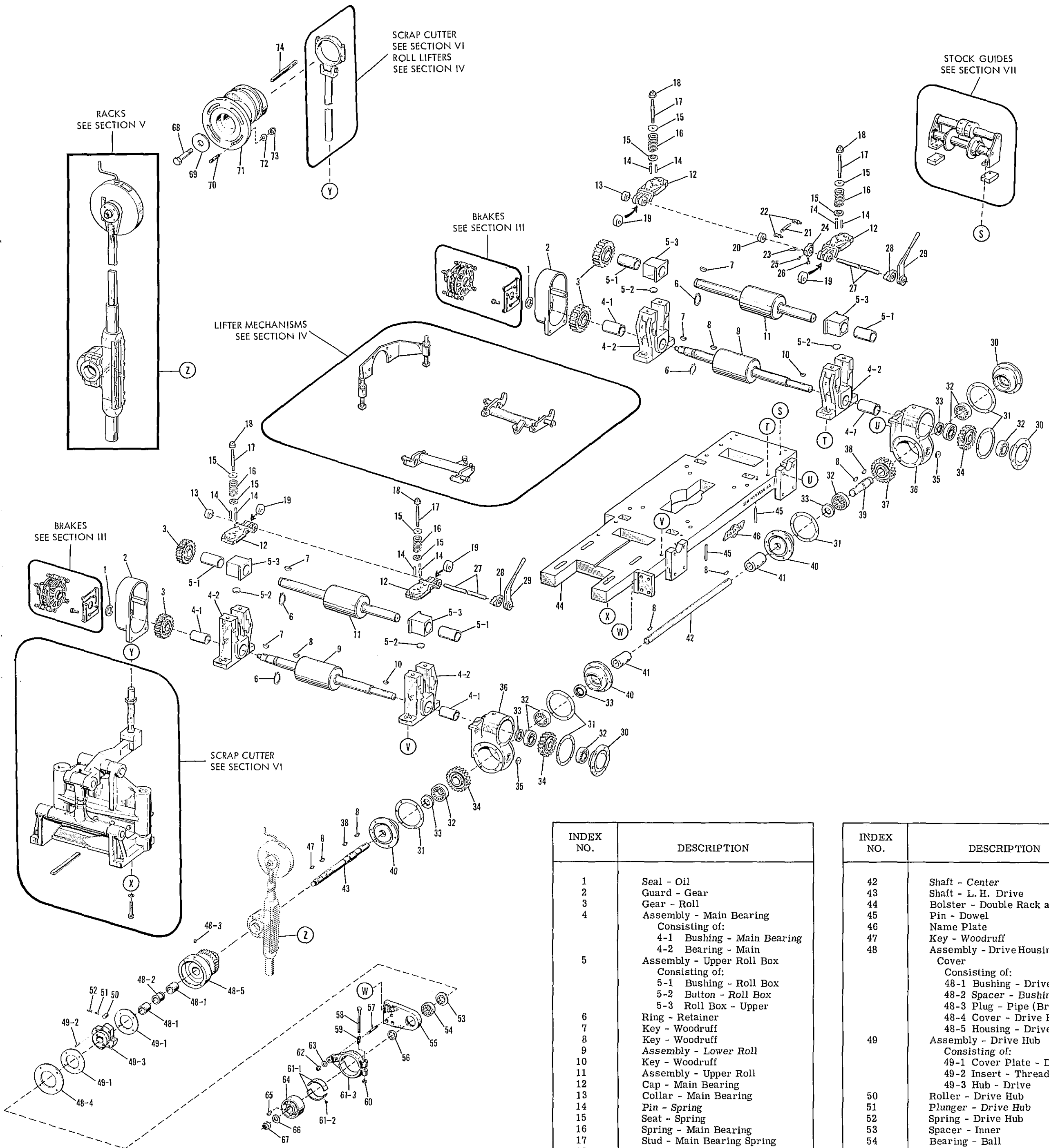


SECTION II
DOUBLE RACK AND PINION ROLL FEED ON BOLSTER



HOW TO ORDER REPAIR PARTS

When ordering repair parts, please specify the following:

1. Serial number of the roll feed unit.
2. Index number and part name from illustration and parts list.
3. Page number of the repair parts list.

EXAMPLE:

Illustration Index No.	Part Name	Roll Feed Serial Number	Repair Parts List Page Number
1	Seal - oil	70000-62	2-1

INDEX NO.	DESCRIPTION
1	Seal - Oil
2	Guard - Gear
3	Gear - Roll
4	Assembly - Main Bearing Consisting of: 4-1 Bushing - Main Bearing 4-2 Bearing - Main
5	Assembly - Upper Roll Box Consisting of: 5-1 Bushing - Roll Box 5-2 Button - Roll Box 5-3 Roll Box - Upper
6	Ring - Retainer
7	Key - Woodruff
8	Key - Woodruff
9	Assembly - Lower Roll
10	Key - Woodruff
11	Assembly - Upper Roll
12	Cap - Main Bearing
13	Collar - Main Bearing
14	Pin - Spring
15	Seat - Spring
16	Spring - Main Bearing
17	Stud - Main Bearing Spring
18	Nut - Stop
19	Cam - Eccentric
20	Collar - Spacer
21	Spring - Return
22	Bolt - Eye
23	Handle - Machine
24	Collar - Hold Down
25	Oiler - Collar
26	Screw - Hold Down
27	Shaft - Lifter
28	Lug - Stop
29	Lever - Hand
30	Cap - Bearing Retainer (Closed)
31	Gasket - Bearing Cap
32	Bearing - Ball
33	Seal - Oil
34	Gear - Spiral
35	Window - Oil
36	Housing - Spiral Gear
37	Gear - Spiral
38	Key - Woodruff
39	Shaft - R. H. Drive
40	Cap - Bearing Retainer (Open)
41	Coupling - Center Shaft

INDEX NO.	DESCRIPTION
42	Shaft - Center
43	Shaft - L. H. Drive
44	Bolster - Double Rack and Pinion
45	Pin - Dowel
46	Name Plate
47	Key - Woodruff
48	Assembly - Drive Housing and Cover Consisting of: 48-1 Bushing - Drive Housing 48-2 Spacer - Bushing 48-3 Plug - Pipe (Brass) 48-4 Cover - Drive Housing 48-5 Housing - Drive
49	Assembly - Drive Hub Consisting of: 49-1 Cover Plate - Drive Hub 49-2 Insert - Threaded 49-3 Hub - Drive
50	Roller - Drive Hub
51	Plunger - Drive Hub
52	Spring - Drive Hub
53	Spacer - Inner
54	Bearing - Ball
55	Bracket - End Bearing
56	Spacer - Outer
57	Stud - Brake Anchor
58	Screw - Brake Strap
59	Spring - Brake
60	Nut - Jam
61	Assembly - Brake Strap Consisting of: 61-1 Leather - Brake 61-2 Rivet - Brake Leather 61-3 Strap - Brake
62	Nut - Stop
63	Washer - Stop Nut
64	Collar - Brake
65	Key - Woodruff
66	Washer - Brake Collar
67	Nut - Hex
68	Screw - Disc Hub Retainer
69	Washer - Hub Retainer
70	Stud - Disc Face
71	Hub - Eccentric Disc
72	Washer - Face Stud
73	Nut - Stop
74	Key - Disc Hub