



LUBRICANT RECOMMENDATIONS

SERVICE BULLETIN NUMBER SD-100

APPLICATION	RECOMMENDATION	GENERAL PROPERTIES
Centralized Grease System	Mobil Grease Mobilux-1EP N.L.G.I. No. 1EP	Pumpable, Homogenized, Multi-purpose, EP Additive, Corrosion Inhibited, Non-Leaded
Manual Grease Fittings		
Universal Joints		
Spindle Sleeves		
Centralized Oil System	Mobil Vactra Oil, EXTRA HEAVY A.G.M.A. 4EP (SAE 30/40) 630/660 SUS at 100° F.	Premium Quality, Corrosion and Oxidation Inhibited, Demulsibility, Minimum VI 90
General Hand Oiling		
Open Roller or Timing Chain		
Gear and Bearing Reservoirs (Change Annually)	Mobilgear 629 A.G.M.A. 4EP 710/790 SUS at 100° F.	Premium Quality, Heavy Duty, High Temp., Anti-Wear, Corrosion and Oxidation Resistant, High Demulsibility, Minimum VI 95
Indexing Cam on Cam Operated Roll Feeds with Press Circulating Oil Systems		
Open Gear Teeth (Manually Applied)	ARCO Jetlube No. 8 A.G.M.A. No. 9 1000/1200 SUS at 210° F.	Adhesive and Cohesive Multi-purpose, with EP Additive
Cam Followers and Surfaces		
Rack and Pinion Exposed Teeth Manually Applied		
Drive Housing (2 Points) Daily (Solvent Flush Small Hole Monthly)	Mobil D.T.E. Oil Light (SAE 10W) 150 SUS at 100° F.	Premium Quality, Corrosion and Oxidation Inhibited, Demulsibility, Minimum VI 90
Air Line Lubricators		
Automatic Gear Tooth Spray (Centralized System)	Mobil Mobiltac-D 9500 SUS at 210° F.	Corrosion and Oxidation Inhibited, Pumpable, Non- Toxic, Adhesive and Cohesive
Gearcase—Helical or Spiral Gears (Change Annually)	Mobilube 46 (SAE 90) Gear Oil 1000 SUS at 100° F.	Premium Quality with EP and Defoamer Additives, Meets MIL-2105B
Indexing Cam on Cam Operated Roll Feeds with Self-contained Gear Box (Change Annually)		
Worm Gear Drives (Change Annually)	Mobil 600 W Super Cylinder Oil 152/162 SUS at 210° F. (No. 8EP)	Heavy EP Oil, High Quality Lead Napthenate Additive
Indexing Cam "LITTELL" High-Speed Sheeting Lines Only (Change Semi-annually)	Jenkin-Guerin Inc. St. Louis, MO. Special Gear Oil No. 99/SAE 90 No Substitute	Premium Quality, EP and Defoamer Additives, Min VI near 100, MIL-2105A

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Brake Reel Housings (Change Annually)	Mobil Vactra Oil, Heavy Medium A.G.M.A. 2EP (SAE 20) 285/300 SUS at 100 ⁰ F.	High Quality, Defoamer and Wetting Agents, Corrosion and Oxidation Inhibited
Hydraulic Drives (Change Annually)	Mobil D.T.E. 26 (SAE 20/20W) 300 SUS at 100 ⁰ F.	High Anti-Wear, Defoamer, Demulsibility, Min VI 90, Corrosion and Oxidation Inhibited
Special High Lift Roll Couplings (Schmidt) (1000 Operating Hours)	Shell Oil Co. Darina No. 2 N.L.G.I. No. 2	Corrosion Inhibited, Non-softening, Non-hardening, Non-soap Base Grease.