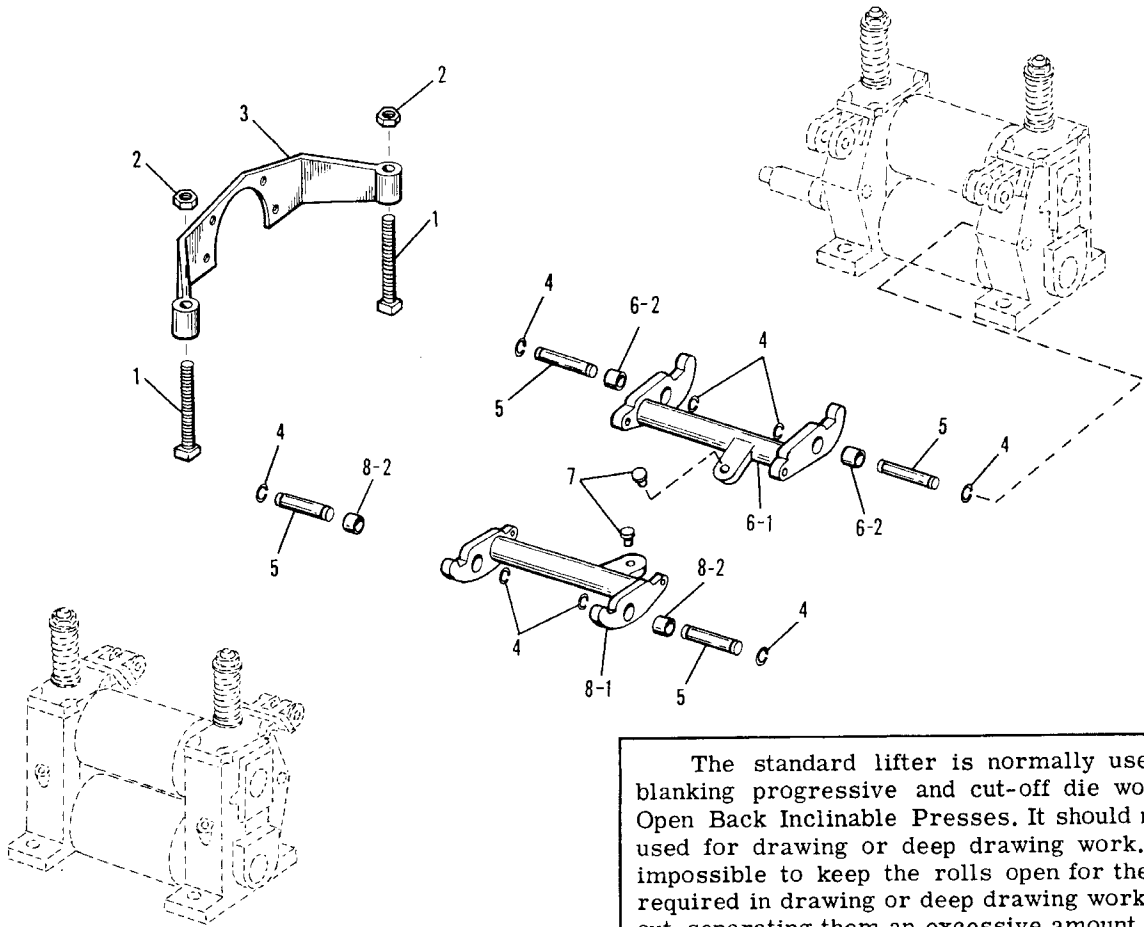


SECTION IV SLIDE OPERATED STANDARD ROLL LIFTER



The standard lifter is normally used for blanking progressive and cut-off die work on Open Back Inclinable Presses. It should not be used for drawing or deep drawing work. It is impossible to keep the rolls open for the time required in drawing or deep drawing work without separating them an excessive amount. Normally, the rolls should not be opened more than 1/16" or another roll is not more than twice the thickness of the stock being fed.

The simple adjustment for determining the amount of opening is made by adjusting screw #1.

INDEX NO.	DESCRIPTION
1	Screw - Sq. Hd
2	Nut - Hex
3	Bracket - Lifter
4	Ring - Retainer
5	Pin - Fulcrum
6	Assembly - R. H. Lifter Lever Consisting of: 6-1 Lever - R. H. Lifter 6-2 Bushing or Roller Bearing
7	Button - Lifter
8	Assembly - L. H. Lifter Lever Consisting of: 8-1 Lever - L. H. Lifter 8-2 Bushing or Roller Bearing