

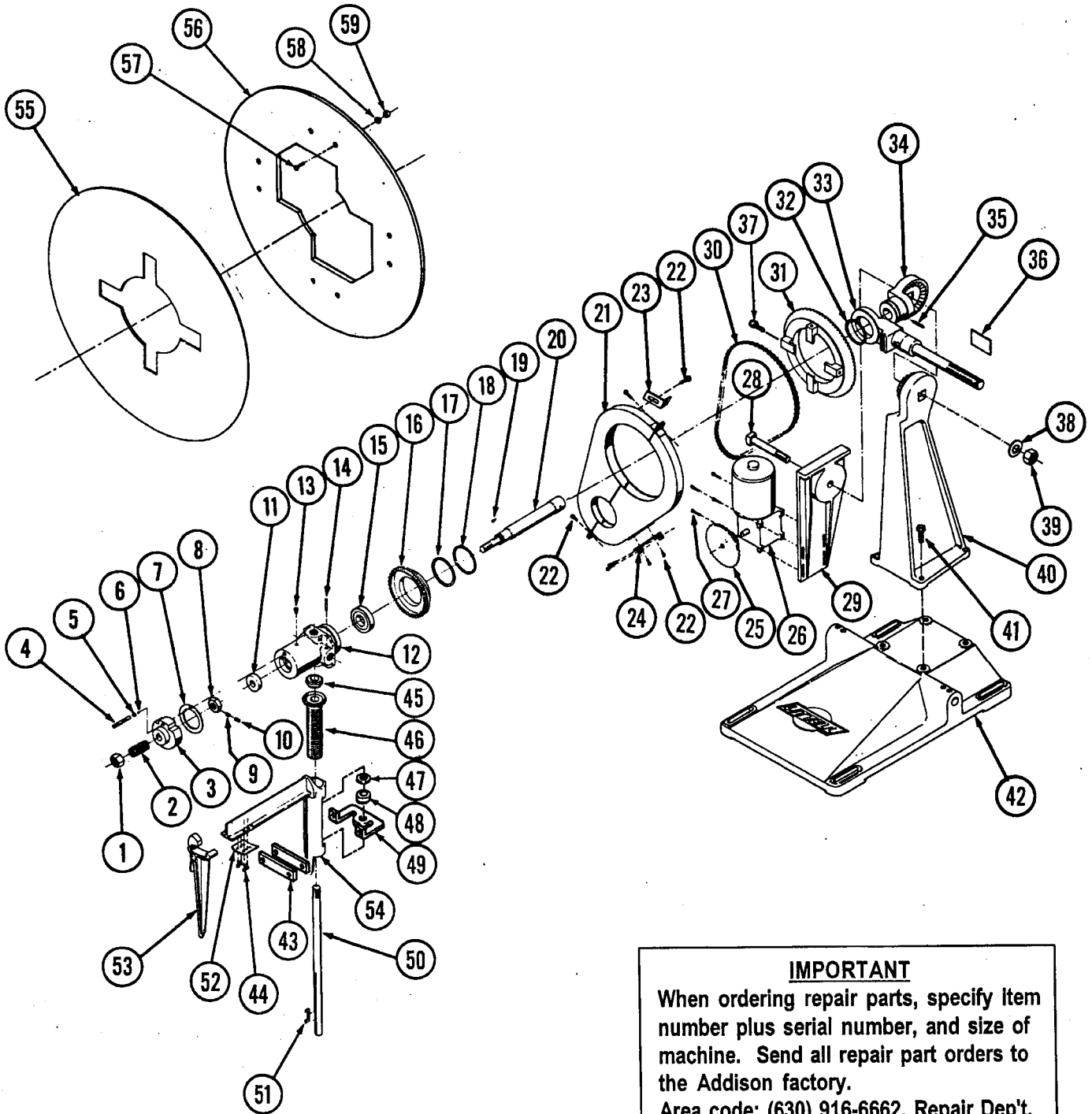
**No. 10 Motor Driven Reel:
Automatic Centering****SERVICE BULLETIN
NUMBER SD-186**

The following two pages contain
Exploded View and Parts List of
The No. 10 Motor Driven
Automatic Centering Reel.

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No. 10 Motor Driven Reel: Automatic Centering Main Assembly.



IMPORTANT
 When ordering repair parts, specify item number plus serial number, and size of machine. Send all repair part orders to the Addison factory.
 Area code: (630) 916-6662, Repair Dep't.

No. 10 Motor Driven Reel: Automatic Centering Main Assembly Parts List.

ITEM NO.	DESCRIPTION	QTY. REQ.	ITEM NO.	DESCRIPTION	QTY. REQ.
1.	Nut-Jam-(1¼"-12 N.F.)	1	27.	Screw-(Soc. Hd. Cap 5/16"-18x1½" Lg.)	4
2.	Spring-Friction	1	28.	Bolt-(Sq. Hd. Mach. 1-1/8"-7x7" Lg.)	1
3.	Cap-Friction	1	29.	Plate-Motor Mounting	1
4.	Pin-Locking	1	30.	Chain-Roller-("MFGRS STD" No. 60-.75" Pitch x 60" Long)	1
5.	Spring-Ball Detent	1	31.	Sprocket-Driven (60T)	1
6.	Ball-Detent-Steel-(¼" Dia.)	1	32.	Ring-Retaining-("WALDES" Tru-Arc No. 5100-350)	1
7.	Washer-Friction	1	33.	Assembly-Ratchet Arm	1
8.	Nut-Bearing-(1½"-12 N.F. Jam Hex.)	1	34.	Knuckle-Female	1
9.	Plug -(5/16" Dia. Brass)	1	35.	Pin-Roll-(3/8" Dia.x4" Lg.)	1
10.	Screw-Set-(3/8"-16x3/8" Lg. Soc. Hd.)	1	36.	Plate-Name (WARNING)	1
11.	Bearing-Roller-("TIMKEN" No. 2729 Cup - No. 2788 Cone)	1	37.	Screws-(Hex. Hd. Cap 3/8"-16x1¾" Lg.)	4
12.	Hub	1	38.	Washer-(1-1/8" Std. Flat)	1
13.	Fitting-Lubrication-("ALEMITE" No. 1743-.25")	1	39.	Nut-(1-1/8"-7 Full Hex.)	1
14.	Pin-Roll-(5/16" Dia. x 2-3/8" Lg.)	4	40.	Column-Base	1
15.	Bearing-Roller-("TIMKEN" No. 432 Cup - No. 438 Cone)	1	41.	Screws-(Soc. Hd. Cap ¾"-10x2" Lg.)	4
16.	Gear-Bevel	1	42.	Base	1
17.	Washer-Thrust	1	43.	Shims	8
18.	Ring-Retainer-("SPRIROLOX" No. RST-500, Series T)	1	44.	Screws-(Soc. Hd. Cap 3/8"-16x1" Lg.)	16
19.	Key-("WOODRUFF" No. 25)	1	45.	Bearing-Thrust ("AETNA" No. E-15)	4
20.	Shaft-Spindle	1	46.	Screw & Pinion	4
21.	Guard-Chain	1	47.	Bushing-Thrust Washer	4
22.	Screw-(Soc. Hd. Cap ¼"-20x½" Lg.)	8	48.	Collar-Steel-("HALLOWELL" 1.38)	4
23.	Clip-Chain-Guard	1	49.	Bracket-Support	4
24.	Bracket-Chain Guard	1	50.	Arms-Straight	4
25.	Sprocket-Drive ("MARTIN" No. 60SK28-.875" Bore with .187" x .094" Kwy. in Bushing)	1	51.	Key-Straight Arm	4
26.	Motor-Drive-("MASTER XL" Rt. Angle Gear Mot. - ½ H.P.-230/460V. 3 Phase-60Hz. T.E.N.V.-Mtg. Pos. No. K-5-1725 R.P.M. Motor Speed-70 R.P.M. Output Speed-316 Inch Lbs. Output Torque-Motor Frame M56W G16A.)	1	52.	Plate-Arm	4
			53.	Assembly-No. 10 Keeper	4
			54.	Arms-Special-Reel (RM035508)	4
			55.	Plate-Side	1
			56.	Plate-Back	2
			57.	Screw-(Flat Hd. Soc. 5/16"-18x3/8" Lg.)	8
			58.	Washer-Lock-(Std. 3/8")	8
			59.	Nut-Jam-(5/16"-18 Hex.)	8

NOTE: UNIT SHOWN UNGUARDED.
CUSTOMER TO SUPPLY
COMPLETE ENCLOSURE.